

SAP SCC Buyer Initiated Quality Notification Supplier Training Guide

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Agenda

Quality Notification

- Introduction
- Quality notification workflow
- Parts of quality notification
- Different modes of integration/ automation

Buyer Initiated Quality Notification Portal User Interaction

- Overall considerations
- Quality tab
- Quality notification Portal User Interaction
 - Search and view quality notification
 - Maintain quality notification
- Complete and publish quality notification
- Search and review published quality notification
- Limitations

<u>Appendix</u>

Quality Notification In this Chapter You Will Learn About ...

- ... the benefits of using quality notification
- ... the components of quality notification
- ... the available integration modes of quality notification

Introduction

- Buyers use quality notification to advise suppliers that the goods do not meet the quality standards required
- Suppliers and sub-contractors use quality notification as a record to provide details and resolution to their buyer about defects observed in products or sub-contracting components
- A quality notification can be initiated by either the supplier or buyer:
 - The buyer notifies the supplier about problems with the finished product
 - Supplier notifies the buyer about problems with sub-contracting components that the customer has sent to the supplier
 - Supplier is not supposed to change any task or catalogue entered by ABB.
 - Supplier is not supposed to change priority which is coming by default / entered by ABB in Ariba network

Buyer Initiated Quality Notification Process Workflow



Buyer Initiated Quality Notification Process Workflow Reopen Process



Parts of a Quality Notification

Tab	Description
Details	Provides basic details about the quality notification.
Defect	Contains defect item detail for the quality notification. You can have multiple defects per quality notification, and each defect must have a cause, and optionally can have tasks and activities. You can use the Reference Object section to apply a defect to multiple parts or batches.
Partner info	Contains From, To, BillTo, and DeliverTo information
History	Contains the history of changes to the quality notification. The history is empty until the quality notification is published
Required task	A task describes the planning and organizational aspect within a notification. Using tasks, you can plan the way in which various people work together to process the notification and perform the activities within a specified period of time. You can enter multiple tasks for the notification header and for individual defects.
Activity log	An activity describes the action performed within the framework of a notification. It documents an activity that someone has performed in the process of solving a notification problem. You can enter multiple activities for the notification header and for individual defects.

Different Modes of Integration/ Automation

Ariba Network allows suppliers to work in different modes:

- **Portal:** The Supplier works online through its Web Browser
- Full System Integration: Ariba Network allows to electronically integrate with the network. For technical details please refer to your trainer

Buyer Initiated QN Portal User Interaction In this Chapter You Will Learn About ...

- ... how to configure quality email notifications
- ... how to search and identify quality notification
- ... how to read quality notification screens
- ... how to edit quality notification content
- ... how to publish quality notification

Quality Notification Overall Considerations

Allowed actions available in QN Portal User Navigation:

- Click Create to create a new QN.
- + Click **Review** to review a QN.
- + Click **Publish** to publish a QN.
- + Click Edit to edit a published QN.
- + Click **Cancel** to cancel the editing or to go back.

Once being created QN Supplier is not supposed to change any task or catalogue entered by ABB , Editing options include :

- + Adding tasks, activities, defects, batches etc.
- + Updating existing data
- + Adding attachments ABB Ariba SCC supports suppliers adding attachment only at the header level .

Quality Catalog Codes:

- + ABB maintains available QN catalog codes (QN types, categories and subcategories for tasks, activities, defects etc.).
- Available values will be visible to supplier in the drop down list. In case supplier can not find a relevant value in the drop drown list, supplier should contact ABB.

Suppliers can add Web-page links to quality notifications in the following sections:

- + QN header: Comments, Task/ Activity/ Defect description.
- + Defect section: Task/ Activity/ Cause
- + Edit QN/ Additional Comments section.

Quality Tab Options

- 1. You can access Quality Collaboration screens by clicking **Quality** on the main menu.
- 2. Select the relevant process from the drop down.
- 3. Select **Settings** to confirm email for quality notifications, quality collaboration types and events.



Quality Tab Edit Quality Email Notifications

From the Quality Settings Screen:

- 1. Click Edit to enter Edit mode.
- 2. Select the rule level required.
- 3. Select the Quality level required.
- 4. Click on **Submit** to save the changes.

Note: Prior to managing quality settings, quality user needs to be created by supplier account Admin.

1		
Quality settings Edit		
2 Same rule for all customers		Cancel Submit
 Separate rules for each customer + Add customer 		
3 Quality notifications	Types	Events
	Complaint from supplier	A notification has been created.
	Complaint from customer	A notification has been updated.
		A notification has been completed.

Quality Notification Portal User Interaction



Search and View QN

Search Filters

Quality notifications are listed on the Quality tab. You can also open a quality notification from the Related Documents list on the Purchase Order or Ship Notice pages.

From the Homepage:

- 1. Go to Quality/ Notifications.
- 2. Search filters allow you to identify the right notification.
- 3. Choose the required parameters and click **Search**.
- 4. To reset search parameters click **Reset**.
- 5. If you wish to view all notifications incl. obsoleted, check the box.

Enablement Workbench	Planning 🗸	Orders 🗸 Fulfillment 🗸	Quality 🗸	Invoices 🗸 Payments 🗸	More 🗸		
			Review				
ality notifications		6	Inspection				
Search filters			Notification				
X Search Inters			Settings				
Customer	Cu	ustomer location		Purchase order no.		Ship notice no.	
	~		~				
Customer part no.	Cu	ustomer batch		Supplier part no.		Supplier batch	
	✓				~		
Supplier deviation no. ⑦	Cu	ustomer deviation no. (?)		Quality notification type		Supplier action	
				Q6 -	~	All	
Status	Cr	reation date					

Search and View QN Review QN

- 1. Identify the required QN and open it by clicking on **Supplier deviation no.**
- 2. You can configure your view by clicking the configure icon.
- 3. You can find and access quality notification as well from the PO screen in PO related documents section.

Note: If you can not find a required notification, contact your customer.

Supplier deviation no. \Leftrightarrow	Customer	Priority 🔶	Status	Supplier action	Outstanding task	Customer part no.	Order no.	Quality notification type	Ē
09112020	BP SCC Buyer - TEST	Critical	New	Responded	0			Complaint from vendor	
09112020	BP SCC Buyer - TEST	Critical	Obsoleted	Responded	0			Complaint from vendor	
Purchase Order: 4500053	196					Done			
Create Order Confirmation +	Create Ship Notice Create Invoice + Create Quality Notification				÷	e			
Order Detail Order History									
From: BP SCC Buyer - TEST 168 Walker Street North Sydney NSW 2050 Australia Phone: +61 () (02) 9935 4 500 Fax: +61 () (02) 9935 4 999	To:				Purchase Order (New) 4500053196 Amount: 50.00 AUD Version: 1				
Contact Information Supplier Address BP TST V1 Route 66 ATLANTA 01					Routing St Catennal Document J Related Docum	atus: Sent Stendard PO (NB) Ct2222 Ct1905091 SUPP651			

Search and View QN

Details Screen

- 1. You can view the details of incoming QN, problem description, return information, required tasks and activity log.
- 2. You can export notification in cXML or print it.
- 3. Click **Edit** to start working with quality notification.
- 4. Click **Cancel** to exit the screen.

							4
uality notification							Cancel
							2
Customer *	Title *	Quality notification type *	Supplier deviation no. *	Customer deviati	on Priority *	Status	
SCC Delivery Team - Global H19 Clien	Start-Date time conversion checks	Q6 - Comp. f.Cust .Ariiba	200000109	no.	Medium	New	
t 400 - TEST							
Details Defects (1) Partner info	listory						
Customer and part							
Customer location *	Customer routing identifier						
	S4HCLNT400						
Customer part no. *	Customer batch	Supplier part no.		Supplier batch			
3P001 - BuyerDescriptionBP01							
Purchase order no.	Purchase order line item no.	Ship notice no.		Ship notice line item no.			
ierial no.	Revision level	Subcontracting comp	onent?				
		No					
Notification detail							
Category	Subcategory	Complaint quantity					
QM - Problem Details	1 - Problem notification						
Nalfunction start date	Malfunction end date						
Discovery date	Required start date	Due date					
10/19/2020	10/21/2020	10/26/2020					
Problem description							
Return information			^				
letum quantity	Return authorization no.	Return date					
Required tasks (1)			~				
Activity log (0)			~				40

Search and View QN Defects Screen

From the QN screen:

- 1. The number in the brackets indicates the number of defects.
- 2. Select the number of the defect you wish to review
- 3. Edit allows suppliers to update/add information related to the quality notification.
- 4. Click **Cancel** to exit the screen.

Details Defects (2) Partner info	History			
2				
Defect 1				
Defect category * Q3 - Manufacturing	Defect subcategory * Q32 - Q3 - Packaging Defective	Number of defects 3	Title very big issue	
Description				
Causes (0)				~
Additional Impacted Batches	(0)			~
Required tasks (0)				~

Activity log (0)

Search and View QN

Partner Info and History Tab Screens

Frc	om the QN screen:					
1.	You can review Partner	iew Partner		Details Detects (1) Partner into History		
	information in the respe	ctive tab.		F	T -	
2.	You can review History	of QN in		From	10 210 Sixth Avenue	
	the respective tab.				Pittsburgh PA	
3.	Edit allows suppliers to update/enter information the quality notification.	n related t	0		15222 USA	
4.	4. Click Cancel to exit the screen.		s (1) Partner info History	Contact Information	4	Cancel Edit
		Status	Comments		Changed by	Date and time
			Receipt of the document has not been confirmed by the trading partner. Reason: Not Ac	ceptable - Partner maintenance cancelled	CommunityWeb-125041084	9 Nov 2020 5:23:57 PM
		Failed	Partner maintenance cancelled		TXNDocSupplierApp-124767080	9 Nov 2020 5:23:57 PM
			Receipt of the document has not been confirmed by the trading partner. Reason: Not Ac	ceptable - Partner maintenance cancelled	CommunityWeb-125039074	9 Nov 2020 5:23:57 PM
		Acknowledged	ОК		TXNDocSupplierApp-125000052	9 Nov 2020 5:23:50 PM
			The document has been transferred to the next integration point.		CommunityWeb-125039074	9 Nov 2020 5:23:54 PM
			The document is ready to be picked up by the recipient.		CommunityWeb-125039074	9 Nov 2020 5:23:54 PM

Maintain Quality Notification Details Screen 1

- 1. If not in editing mode, click **Edit**.
- 2. Selected detail fields are available for the update. Confirm, update or enter necessary information.
- 3. You can add a web link to the Problem description section.

Customer	Title *	Quality no	tification type *	Suppl	ier deviation no. *	Priority	*	Status	
SCC Delivery Team - Global H19 Clie t 400 - TEST	Start-Date time conversion checks	Q6 - Con	np. f.Cust .Ariiba	2000	00109	Mediu	m 🖌	New	
Details Defects (1) Partner info	History								
Customer and part									
Customer location *	Customer routing identifier								
	S4HCLNT400								
Customer part no. *	Customer batch	Suppli	er part no.		Supplier batch				
BP001 - BuyerDescriptionBP01									
Purchase order no.	Purchase order line item no.	Ship n	otice no.		Ship notice line item no.				
Serial no.	Revision level	Subco	ntracting component?						
	Choose	✓ No							
Notification detail									
Category	Subcategory		Complaint quantity						
QM - Problem Details	✓ 1 - Problem notification	~		Unit					
Malfunction start date	Malfunction end date								
mm/dd/yyyy	mm/dd/yyyy	14							
Discovery date	Required start date		Due date						
10/19/2020	10/21/2020	14	10/26/2020		14				

Cancel

Edit

Details Screen 2

- 4. You can upload files and add web links to the Additional comment section.
- 5. You can add or edit Required tasks and Activity Log. More details on this on the following slides.

Additional comment (0)				
Choose	~			
Upload a file				
Add links to existing files on the Web				
File name	Address			
		Ŵ		
+ Add another link				
Return information				^
Return quantity	Return authorization no.		Return date	
Unit			mm/dd/yyyy	 6
Deguired tooks (1)				
Required tasks (1)				~
Activity log (0)				~
2 0 (-7				

Details Section Description 1

Field	Description	Source
Status	Document status	Drop down list
Customer	Customer account name	Based on PO details
Supplier part no.	Supplier Part Number	From customer` ERP material master
Customer part no	Customer Part Number	Based on PO details
Customer location	Plant number and description	Based on PO details
Quality notification type	Deviation scenario key	Drop down list managed by customer
Revision level	Material revision level	Based on PO details
Priority	Priority for the quality notification	Drop down list
Category	Code Group Name	Drop down list managed by customer
Subcategory	Code Group Key from assigned catalog	Drop down list managed by customer
Malfunction start date	Defines a start date and end date for this malfunction	Free date input
Malfunction end date	Defines a start date and end date for this malfunction	Free date input
Discovery date	Date and time when the defect was discovered.	Free date input
Required start date	Start date of notification processing	Free date input
Due date	End date of notification processing	Free date input

Details Section Description 2

Field	Description	Source
Supplier deviation no.	Supplier document number for the quality notification.	Free text input
Customer deviation no.	Customer ERP document number of quality notification.	Automatically filled from customer ERP
Purchase order no	Referenced procurement document number	Automatically filled
Purchase order line item no.	Referenced procurement document item	Automatically filled
Ship notice no.	Ship Notice Reference number from Purchase Order	Free input checked against PO history
Ship notice line item no	Ship Notice Reference item from Purchase Order	Free input checked against ASN content
Subcontracting component	scenario	Drop down list (Yes/No)
Customer batch	Batch number provided by customer	Based on PO details
Supplier batch	Batch number provided by supplier	Free text input
Serial no.	Serial number of the defective goods	Free text input
Complaint quantity	The quantity of the item subject to complaint	Default order quantity
Return quantity	Quantity to be returned	Free numeric input
Return date	Date of return	Free date input
Return authorization no.	Return Authorization Number information for a line item	Free text input

Details Section Description 3

Field	Description	Source
Reason code	General purpose of raising the deviation	Customer definable if needed
Problem description/ Additional comment	Details about notification content	Free text input
Attachments	Files to be attached to QN	Size limit
Files on the web	URL to be added to QN	Please check SAP help for allowed domains

Details – Required Tasks

From the QN screen:

- 1. If not in editing mode, click **Edit**.
- 2. Expand **Required tasks** section and click **Add task**.
- 3. Fulfill all mandatory fields.
- You can add multiple tasks on the Portal using Add task button.
- 5. Once finished, click **Publish** or continue editing.
- 6. Click **bin** icon to delete the task.

Note:

• You can edit existing tasks in the editing mode.

Cancel Edit							
Required tasks (0)							
Assign a task to team members to r + Add task	esolve the issue.						
Task							6 ī
Task category *	Task subcategory *		Title				
Choose 🗸	Choose	~					
Start date	Start time		Target date		Target time	//)	
mm/dd/yyyy	0:00:00	Ō	mm/dd/yyyy	14	0:00:00	Ō	
Status *	Processor type		Processor ID		Processor name		
Choose	Choose	~		~		~	
4 + Add task Cancel	Publish						

Details – Required Tasks Data Description

Field	Description	Source
Title	Name of the task	Free text input
Task category	Task grouping	Drop down list managed by customer
Task subcategory	Task subgrouping	Drop down list managed by customer
Description	Optional description of the task	Free text input
Start date	Planned start date for processing this task.	Free date input
Start time	Planned start time (in military time) for processing this task.	Free time input
Target date	Date when the task should be completed.	Free date input
Target time	Time (specified in military time) when the task should be completed.	Free time input
Status	Task status. Possible values are New, In Process, and Complete.	Drop down list
Processor type	The type of processor. Possible values are Supplier, Customer, or Customer user.	Entity of Customer or Supplier
Processor ID	The ID of the person or organization responsible for this task. In the case of a supplier, can be the user ID or the Ariba Network ID.	Customer or Supplier ANID
Processor name	The name of the person or organization responsible for this task. In the case of a supplier, can be the user name or company name.	Customer or Supplier ANID name

Details - Activity Log

From the QN screen:

- 1. If not in editing mode, click **Edit**.
- 2. Expand Activity log section and click Add activity.
- 3. Fulfill all mandatory fields.
- 4. You can add multiple tasks on the Portal using **Add activity** button.
- 5. Once finished, click **Publish** or continue by adding activity log.
- 6. Click **bin** icon to delete the task before it is published.

Note:

• You can edit existing activities in the editing mode.

	Cancel Edit							
	Activity log (0)							
2	Keep track of activities to res	solve t	he issue.					
3	Activity							6
	Activity category * Choose Description	•	Activity subcategory * Choose	•	Title			
							5 10	12
	mm/dd/yyyy	14	0:00:00	Ō	mm/dd/yyyy	14	0:00:00)
4	+ Add activity 5 Cancel Publish							

Details – Activity Log Data Description

Field	Description	Source
Title	Name of the activity.	Free text input
Activity category	Activity grouping.	Drop down list managed by customer
Activity subcategory	Activity subgrouping.	Drop down list managed by customer
Description	Optional description of the activity.	Free text input
Start date	Planned start date for this activity.	Free date input
Start time	Planned start time (in military time) for this activity.	Free time input
End date	Planned end date for this activity.	Free date input
End time	Planned end time (in military time) for this activity.	Free time input

Defects

Note:

From the QN screen:

- 1. If not in editing mode, click Edit.
- 2. Go to **Defects** subtab in the header of the screen.
- 3. To add a new defect click a **plus** button.
- 4. Fulfill all mandatory fields.
- 5. You can add multiple defects on the Portal using **plus** icon.
- 6. Click bin icon to delete defects.
- 7. Once finished, click **Publish**. Otherwise, continue editing.



For every defect you can add or edit cause(s), additional impacted batches information, required task(s) and activity log(s) if needed.

the editing mode.

You can edit existing defects in



Defect

Defect category *

Choose

Description



Defects Data Description

Field	Description	Validation
Title	Name of the defect.	Free text input
Number of defects	Quantity of items subject to complaints or defects.	Free numeric input
Defect category	Defect grouping.	Drop down list managed by customer
Defect subcategory	Defect subgrouping.	Drop down list managed by customer
Description	Optional description of the defect.	Free text input

Defects – Causes

From the QN/ Defects screen:

- 1. If not in editing mode, click **Edit**.
- 2. If there are multiple defects, select the one you want to edit.
- 3. Expand Causes section and click Add cause.
- 4. Fulfill all mandatory fields.
- 5. You can create multiple causes by clicking **Add cause** button.
- 6. If you wish to remove the cause click **bin** icon.
- 7. If you wish to submit, click **Publish**.



Note:

• You can edit existing causes in the editing mode.

Defects Causes Data Description

Field	Description	Validation
Title	Name of the cause.	Free text input
Cause category	Cause grouping.	Drop down list managed by customer
Cause subcategory	Cause subgrouping.	Drop down list managed by customer
Description	Optional description of the cause.	Free text input

Defects - Additional Impacted Batches Data Description

Field	Description	Validation
Supplier part no.	Supplier Part Number	Free text input checked against order details
Customer part no.	Customer Part Number	Automatically filled based on order details
Customer location	Plant number and description	Free text input checked against order details
Customer batch	Batch number provided by customer	Free text input checked against order details
Supplier batch	Batch number provided by supplier	Free text input checked against order details

Defects – Required Tasks

From the QN/ Defects screen:

- If not in editing mode, click Edit. 1.
- If there are multiple defects, select the one you want to 2.
- Expand Required tasks section and click Add task. 3.
- Fulfill all mandatory fields. 4.
- You can create multiple lines by clicking Add task but 5.

- If you wish to remove the task click **bin** icon. 6.
- If you wish to submit, click **Publish**. 7.

Note:

You can edit existing tasks in the editing mode.

	Details	Defects (3)	Partne	r info History		Cancel	Edit
nt to edit. (.	2 1 2 Require	³ + d tasks (0)	-				
button.	Assign a ta 3 + Add task	sk to team me	embers	to resolve the issue.			
Task							
Task category * Choose Description	Task subca Choose	tegory *	~	Title			
							12
Start date	Start time		1	Target date		Target time	
mm/dd/yyyy	0:00:00		Ø	mm/dd/yyyy	14	0:00:00	G
Status * Choose	Processor t Choose	уре	~	Processor ID	~	Processor name	~
+ Add task						Cancel	Publish

Defects – Required Tasks Data Description

Field	Description	Validation
Title	Name of the task	Free text input
Task category	Task grouping	Drop down list managed by customer
Task subcategory	Task subgrouping	Drop down list managed by customer
Description	Optional description of the task	Free text input
Start date	Planned start date for processing this task.	Free date input
Start time	Planned start time (in military time) for processing this task.	Free time input
Target date	Date when the task should be completed.	Free date input
Target time	Time (specified in military time) when the task should be completed.	Free time input
Status	Task status. Possible values are New, In Process, and Complete.	Drop down list
Processor type	The type of processor. Possible values are Supplier, Customer, or Customer user.	Entity of Customer or Supplier
Processor ID	The ID of the person or organization responsible for this task. In the case of a supplier, can be the user ID or the Ariba Network ID.	Customer or Supplier ANID
Processor name	The name of the person or organization responsible for this task. In the case of a supplier, can be the user name or company name.	Customer or Supplier ANID name

Defects – Activity Log Data Description

Field	Description	Validation
Title	Name of the activity.	Free text input
Activity category	Activity grouping.	Drop down list managed by customer
Activity subcategory	Activity subgrouping.	Drop down list managed by customer
Description	Optional description of the activity.	Free text input
Start date	Planned start date for this activity.	Free date input
Start time	Planned start time (in military time) for this activity.	Free time input
End date	Planned end date for this activity.	Free date input
End time	Planned end time (in military time) for this activity.	Free time input

Complete and Publish Quality Notification

Please verify that all ABB required fields are provided before changing the status to Completed

1. Change the Status of QN from In-Process to Completed.

Prerequisite: You need to complete all open tasks in order for the overall QN status to be changed to **Completed**. Click Publish button to send QN to ABB system.

Note:

- After QN status is changed to Completed, the edit option is no longer available. If suppliers considers QN needs to be updated, supplier should contact ABB.
- Only ABB can initiate QN cancellation. If supplier considers QN needs to be cancelled, supplier should contact ABB.
- When ABB accepts and completes QN, the status on the Portal will be changed to **Closed**.

Edit quality notification						
Customer * SCC Delivery Team - Global H19 Clien t 400 - TEST	Title * Start-Date time conversion checks	Quality notification type * Q6 - Comp. f.Cust .Ariiba	Supplier deviation no. * 200000100	Priority *	Status New	•
Details Defects (0) Partner info His	New In-Process					
Customer and part					Completed	

Search and Review Published Quality Notification

From the Homepage:

- 1. Click on Quality/ Notification.
- 2. Prepopulate search criteria and click **Search**. Matching results will appear.
- 3. You can open and view QN by clicking **Supplier deviation number**.
- 4. You can configure your QN table view by clicking **configure** icon.
- 5. Supplier action value is automatically determined on the Portal:
 - **Pending** requires supplier action, since [Customer] updated QN.
 - **Responded** last update performed by supplier
 - None refers to a notification with a status Closed



2						5						4	
Ĭ	Supplier deviation no.	¢	Customer	Priority \ominus	Status	Supplier action	Outstanding task	Customer part no.	Order no.	Quality notification type	Customer location	Ver	Ē
	<u>200000109</u>		SCC Delivery Team - Global H19 Client 400 - TEST	Medium	New	Responded	1	BP001		Comp. f.Cust .Ariiba	1710	2	
	<u>200000131</u>		SCC Delivery Team - Global H19 Client 400 - TEST	Low	New	Pending	0	BP001		Comp. f.Cust .Ariiba	1710	1	
	200000108		SCC Delivery Team - Global H19 Client 400 - TEST	Medium	New	Pending	1	BP001		Comp. f.Cust .Ariiba	1710	1	

Limitations

The following limitations may apply to quality notifications:

- Ariba Network does not support multi-tier quality notifications. So, quality notifications are not copied to tier two suppliers or lower tier suppliers in a multi-tier supply chain.
- A quality notification applies to one PO line item only. It cannot apply to multiple items.

Appendix

Status Description

Status	Description	Owner
New (default)	When QN is created	Supplier
In-Process	After QN is published and sent to Customer system. Deviation number will be fulfilled.	Supplier/ Customer
Completed	After all QN parts are completed and deviation number fulfilled	Supplier/ Customer
Closed	After Customer accepts and completes QN in their system.	Customer
Canceled	After Customer cancels QN in their system.	Customer

Routing Status of QN

Routing status defines the status of a QN background processing.

Based on the status the supplier will know if the QN is created successfully in the Portal and updated in [Customer] system.

Status	Description
Sent	Ariba Network sent QN to your customer, but your customer hasn't acknowledged that they received the document. If your document stays in this status for a while, contact your customer to see what needs to happen next.
Queued	Ariba Network is in the process of sending the document to your customer. Contact SAP Ariba Customer Support if your document remains in this status for more than 30 minutes.
Acknowledged	The document reached and was created successfully in your customer's system.

Thank you.



